



Dart Aerospace Ltd.
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C3-7-2

Job Sheet 194949



Part No: C3-7-2

Job Qty: 20 pcs

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/10/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	20 pcs	6/3/19		0.00	20.00	Small Fab - 1		<i>Model 2019-10-31</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	20 pcs	6/3/19		0.00	0.00	QC 5 - 10		<i>Model 2019-11-11</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	20 pcs	6/3/19		0.00	0.00	Packaging 3 - 1 - B4B		<i>DAS 28 9-89</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		



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Container No: S230440



Part: C3-7-2

Job No: 194949

Serial No/Batch: S230440

Revision: A

Inventor:

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	6/3/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
NOV 26 2019					
Part Op 110 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; Descriptions: M <u>5226770</u> EXP. <u>05-31-2020</u> 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions. Time; <u>13.05</u> Date; <u>10-3-19</u> 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Deburr if required. 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8644K12	80A Liquid Urethane	.0200 pcs (.001 ea)	110-Small Fab - 1	5226770	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	8644K12	0	2	0	
Part Specifications					
Specifications could not be found.					

Plex 5/10/19 12:24 PM Dart.Renwick.Jennifer